



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A 29 4140

Standard Specification for Hot and Cold-Finished Carbon and Alloy Steel Bars

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A 29 4140 Hot and Cold-Finished Carbon and Alloy Steel Bars

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Bar, Wire, Tube and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.380 - 0.430	As- Cast or Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.150 - 0.350		
Manganese	Mn %	0.750 - 1.000		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	0.800 - 1.100		
Molybdenum	Mo %	0.150 - 0.250		
Nickel	Ni %	0.250 max.		
Copper	Cu %	0.350 max.		
Niobium	Nb %	0.015 max.		
Vanadium	V %	0.020 max.	Mechanical Properties	
Aluminium	Al %	0.020 max.	Tensile Strength in Mpa	-
Iron	Fe %	Balance	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A915 Grade SC 4140	ASTM	USA	Casting
J1405	UNS	USA	Bar, Wire, Tube and Forging
4140	AISI	USA	Bar, Wire, Tube and Forging
4140	SAE	USA	Bar, Wire, Tube and Forging
4140	AS	Australia	Bar, Wire, Tube and Forging
4140	AMS	USA	Bar, Wire, Tube and Forging
A 505 4140	ASTM	USA	Bar, Wire, Tube and Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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